

For Immediate Release

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Teck Trail Operations Conducting Maintenance Shutdown

Trail, BC – Teck Trail Operations will be undertaking a major maintenance shutdown this fall to ensure the continued reliability of our operations. The maintenance shutdown will entail an investment of \$45 million and involves a number of different contract companies and approximately 700 contract employees. The project is scheduled to run from early October through to mid-November.

“Throughout this project, our focus will continuously be on the safety of our employees and our contractors, and ensuring they all go home safe and healthy every day,” said Greg Belland, General Manager. “Teck Trail Operations has spent over a year planning the maintenance shutdown, with a priority focus on the Health and Safety Program.”

Health and safety considerations for the project include a full safety management team, employee training and development of specialized equipment and jobsite procedures to reduce risk.

The maintenance work will focus on the Lead Smelter area, including our KIVCET Furnace, although maintenance activities will be taking place throughout the site. The efficient operation of the Lead Smelter is key to the continued environmental performance and economic success of Trail Operations.

Linde LLC operates an Air Separation Unit (ASU) adjacent to Teck Trail Operations that supplies the site with oxygen and nitrogen necessary in its production processes.

“During the Teck Trail Operations maintenance shutdown, Linde will also shut down its ASU for an extensive upgrade,” said Neil Moon, Manager for the Linde plant. “The project will require about 200 contractors made up mostly of local workers. When completed, the plant will provide our customers with improved plant reliability for the future.”

The Linde plant overhaul will include a cooling water project to create a more efficient system that will use considerably less water in the cooling process. It will also include refurbishing and replacing several compressors, an upgrade to the control system and installing new instruments and analyzers, as well as other process equipment. When completed, the plant will provide Linde’s customers with improved reliability for the future.

About Teck Trail Operations

Trail Operations is owned and operated by Teck Metals Ltd., a wholly-owned subsidiary of Teck Resources Limited. Trail Operations includes one of the world's largest fully integrated zinc and lead smelting and refining complexes, a two-thirds interest in the Waneta hydroelectric dam and ownership of the dam's transmission system. The metallurgical operations produce refined zinc and lead and a variety of precious and specialty metals, chemicals and fertilizer products. Trail Operations employs 1,500 people and has been in operation for over a century.

About Linde LLC

Linde LLC is a member of The Linde Group, a world leading gases and engineering company. In the 2013 financial year, The Linde Group generated revenue of USD \$23.1 billion (EUR 16.655 bn), making it the largest gases and engineering company in the world with approximately 63,500 employees working in more than 100 countries worldwide. The strategy of The Linde Group is geared towards long-term profitable growth and focuses on the expansion of its international business with forward-looking products and services. Linde acts responsibly towards its shareholders, business partners, employees, society and the environment – in every one of its business areas, regions and locations across the globe. The company is committed to technologies and products that unite the goals of customer value and sustainable development. For more information, see The Linde Group online at www.linde.com.

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